

# **Engineers India Limited**



# **Engineering Services**

Engineering Solutions from Concept to Commissioning with a Customized Pre-emptive Approach













Delivering Excellence through People

# PROFILE

Engineers India Ltd. (EIL) is a leading global engineering consultancy and EPC company. The Company has a diverse portfolio comprising Hydrocarbon, Chemicals & Fertilizers, Mining & Metallurgy, Infrastructure, Water and Waste Management, Solar & Nuclear Power sectors.

EIL has emerged as a 'Total Solutions' engineering consultancy company providing design, engineering, procurement, construction and integrated project management services from 'Concept to Commissioning' with highest quality and safety standards. It also provides specialist services such as heat and mass transfer equipment design, environmental engineering, specialist materials and maintenance and plant operations and safety services.

EIL has successfully completed all projects, all of which are operating smoothly (in most cases at more than rated capacity), and has, hence, created an array of satisfied clients. EIL has secured many repeat businesses from its clients which is a sign of client satisfaction, confidence and trust reposed in EIL.

EIL has earned the reputation of being a veritable treasure of technical knowledge, skills and professional competence. EIL has worked with almost all process licensors and a large number of engineering/contracting companies worldwide and our engineers are well versed with international engineering codes and standards. With a workforce of over 3000 experienced employees & a variety of specialised services available under one roof, EIL offers an unique advantage to clients like none other.

5.6 million available Technical Manhours annually 9,600 available Construction Management and Supervision Man-months annually

### **GLOBAL PRESENCE**

| Geographical Regions | Key Countries served   |
|----------------------|--|
| Middle East          | UAE   Bahrain   Kuwait   Iran   Oman   Saudi Arabia   Qatar   Iraq |
| Asia / Asia Pacific  | Australia   Malaysia   Indonesia   Bangladesh   Vietnam            |
| Europe               | Norway I Turkey  |
| Africa               | Algeria   Ghana   Kenya   Nigeria   Angola   Sudan   Cameroon      |

### **TRACK RECORD**

- 72 Major Refinery projects, including 10 grass root refineries,
- 9 Petrochemical complexes,
- 41 Oil and Gas Processing projects,
- 213 Offshore platforms including 40 process platforms,
- 46 Pipeline projects,
- 13 Ports, Storage & Terminals,
- 9 Fertilizer projects,
- 32 Mining and Metallurgy projects,
- 33 Infrastructure projects (airports, highways, bridges, water management, & energy-efficient intelligent" buildings),
- 23 Turnkey/EPC projects.
- Infrastructure Projects
- Power / Captive Power Projects



### **EIL's Key Strengths:**

More than 5 Decades of Project Execution Experience  More than 5000 assignments including over 400 major projects worth USD 200 Billion in total cost.

Concept to Commissioning
Capabilities

- Feasibility, Licensing, FEED, PMC and EPC services
- Post Commissioning & Specialized services

Familiarization with Licensed Technologies  Worked with most of the Licensors in world across wide spectrum of technologies in O&G, Refining, Petchem, Fertilizers, Non Ferrous

**Vast In-house Data Bank** 

- Knowledge archives of Past Projects
- Vendor, Contractor and Cost information

**Value Engineering** 

- Strong Design capabilities, Exposure to alternative technologies
- Extensive data bank, vast experience in green fields & revamps
- Feedback from operating plants.

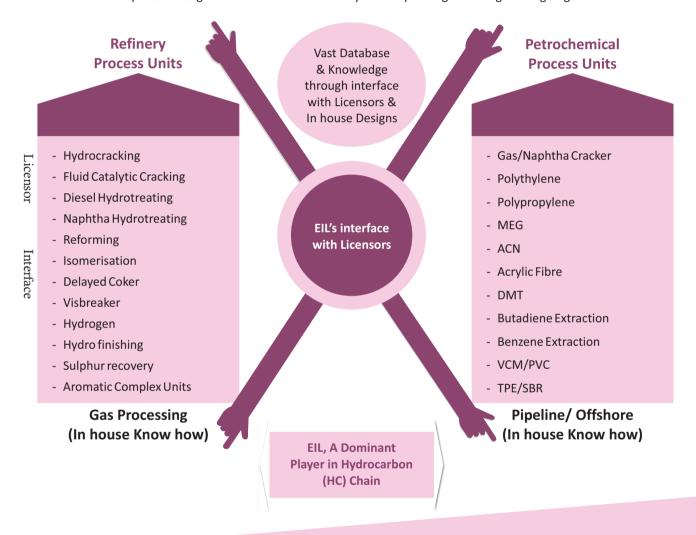
Comprehensive Service Capability

• Multi-disciplinary expertise under one roof.



# **EIL Experience – Licensed Technologies**

EIL has wide exposure of working with all the major technology licensors in the field of Refineries as well as Petrochemicals. EIL has done technology selection for various competing technologies based on technical & commercial evaluation. EIL has also been involved in the review of Basic Design Packages prepared by licensors at various stages including review of Process Flow Diagram (PFD's), Process specifications of Critical Equipments, P&ID's, Equipment layout etc. EIL has also carried out residual process design for all such units followed by follow up during detail engineering stage.



- EIL rich experience with almost all international licensors for various refineries & petrochemical led to creation of a significant data bank.
- Invaluable skills to impart value engineering inputs towards optimisation of Plant Configuration & hardware.
- Overall uniformity & standardization through PMS, Control, Equipment, Design Standardization.



# **Experience Credentials & Global Presence**



## **Overseas Clients**

MIDDLE EAST

ADNOC, ADMA OPCO, GASCO, TAKREER, ADCO, ZADCO, BOROUGE, BUNDUQ, NPCC, ADGAS, BANAGAS, BAPCO, ALBA, KNPC, EQUATE, PIC, NPC, ORPIC, SAUDI ARAMCO, SABIC

**ASIA** 

PETRONAS, WIKA, PAU, TPAO, BCIC

**AFRICA** 

SONATRACH, BOST, KPRL, DANGOTE, INDORAMA, SONANGOL, SUDAPET, WNPOC, HYDROMINE GLOBAL MINERALS GMBH Ltd.





### **Delivering Excellence through Our Strengths:**

EIL remains dynamic & flexible to customer needs with customer as our first priority. Our engineering capabilities extend across the entire spectrum from conceptualization to commissioning of Projects with solution oriented pre-emptive approach. The Canvass includes:

- Conceptual Design & Basic Engineering including design basis, equipment and instrument data sheets, and equipment layout and safety systems for open art & EIL licensed units.
- Review of Basic Design Package & Residual Process Design for licensed units.
- Engineering Design Basis for various equipment, systems, Bulk & Site Works.
- · Front End Engineering
- · Detailed Engineering
- · Engineering for Procurement
- Engineering for Construction
- Field Engineering

### Project Take off – Core Strength of EIL

**Licensor Interface** 



**Front End Basis Engineering** 

- Conceptualization & Generation of Process for individual Process Units, Utility Systems & Offsite Facilities
- Creation of Overall design basis for the complex to bring uniformity in design across all facilities of the complex irrespective of technology licensor
- Design Basis
- PFD Reviews
- P & ID Review
- Early Finalization of Dimensioned Layouts
- Review of Process data sheets for concurrent engineering
- PMS & Rationalization across Complex
- · Residual Process Design

# EIL Process, Operations & Engineering Support

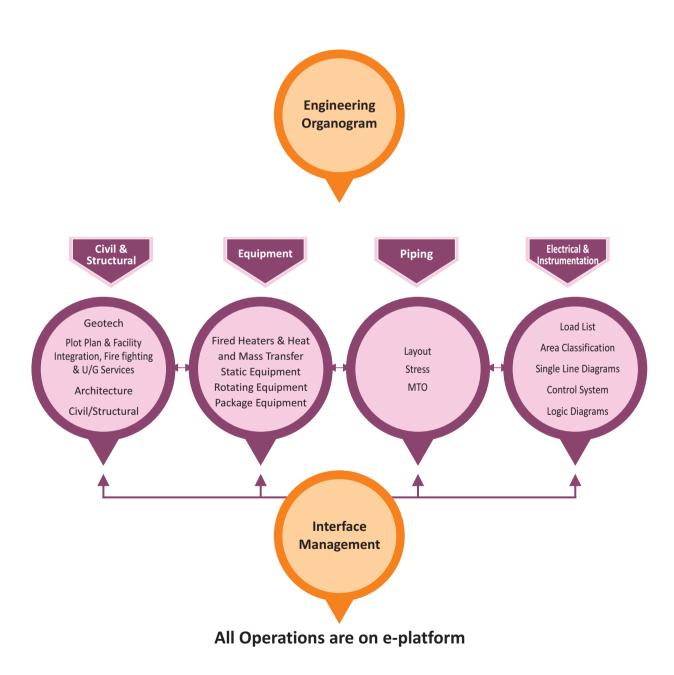
- Thermal Design of Exchangers, Air Coolers, Furnaces
- Overall Process Hydraulics
- Equipment Hydraulics & Internals Optimization
- Control System Optimization
- Area Classification, SLD & System Studies
- Layout Optimization
- Underground Planning

Create Firm Inputs for detailed Engineering

**Value Engineering** 

### **Detailed Engineering Set Up:**

- Engineers India Limited has a specialized & experience engineering group which provides concept to commissioning services.
- Engineering Division is the largest Division in the Organization with about 1000 Employees.
- The Division provides services to all Project Divisions from 4 offices. HO at New Delhi & Regional Offices at Chennai, Vadodara & Kolkata. Engineering Division consist of the following:



Service Offering - From Concept to Commissioning (Grass roots design & revamps)

### **Process Design**

- Pre-feasibility & Detailed feasibility studies
- Technology and Licensor Selection
- Linear Programming (LP) studies for developing optimum refinery configuration
- Basic design package (for open art units)
- Review of Basic Design Package & Residual Process Design (for Licensed units)
- · Energy audits

### **Engineering**

- Front End Engineering and Preparation of FEED
- Detailed Engineering
  - Engineering for Procurement
  - Engineering for Construction

### **Procurement**

- Supplier and Contractor Management
- Expediting and Inspection
- Vendor Development

### **Construction Management**

- Materials and Warehouse Management
- Quality Assurance and Health, Safety & Environment
- · Progress Monitoring/ Scheduling
- Mechanical Completion
- Site Closure

### **Commissioning**

- Pre-commissioning and Commissioning Assistance
- Safety Audit
- Hazard and Operability Studies
- · Risk Analysis

### **Project Management**

- Integrated Project Management Services with Focus on Cost, Quality and Schedule
- Engineering Schedule Document

### **Specialized Services**

- · Environment Engineering
- · Heat and Mass Transfer
- Plant operations and Safety Management
- Specialist Materials and Maintenance Services

### Certification

- Certification and Re-certification Services
- EIL subsidiary Certification Engineers International Limited (CEIL)
- Third Party Inspection

### **Specialist Services:**

Geo Tech

**Integrated finite Element Analysis** 

**Heat & Mass Transfer** 

Single Point Responsibility for shallow depth offshore structure with all support analysis

**Specialist Materials & Maintenance** 

**Pipeline Optimization, Health & Integrity Check** 

### **Residual Life Assessment**

Environmental Services including EIA, STP, ETP & TTP designs

**Hydrogen & Water Pinch analysis services** 

**HSE** 

Plant Operation and start up

Safety Audits & Recommendations

### Interface Management of Various Facets of Detail Engineering:

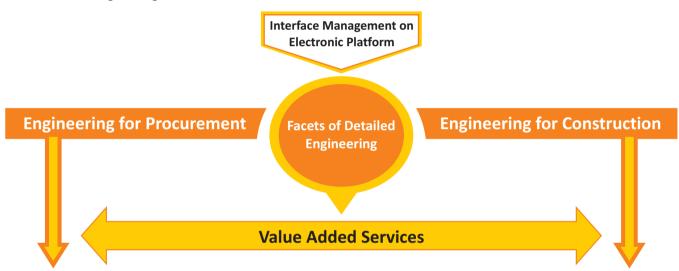
Expertise of EIL in detailed engineering which includes Engineering for Procurement & Engineering for Construction are interfaced through integrated e- platform.

EIL ensures smooth interface management encompassing entire scope of interface works during Engineering, Procurement, and Construction (EPC) phase. EIL ensures no impact on schedule, cost, quality, safety, etc. owing to diligent interface checks during the EPC phases.

Our Interface works flows incorporate communication workflow among various EPC Contractors, interface solution workflow including seamless data transfer.

EIL has well defined systems, procedures and templates of interface control for all defined interface works.

Various facets of Engineering include:



- Requisition
- Database of Vendor Data for Upfront Planning & Engineering
- Technical Evaluation
- Vendor Drawing Approval
- MTO's
- Witness of Performance Tests for Critical Equipments
- Contract Documents
- Focus on Interface Engineering

- Plot Plan Development
- Roads, Buildings
- Equipment Layout
- Piling, Pile caps & Open Foundation
- Structural Design
- 3 D Modeling
  - Equipment: Static, Machinery, Furnaces, Packages
    - **Piping**
  - Electrical, Instrumentation
  - Civil & Structure
- Field Engineering Cell
- Onsite Engineering Services

**Integrated Control on e-platform** 

### **Support to Engineering:**

- Engineering department of Engineers India Limited follows standards & specifications conforming to Global Benchmarks.
- Standard & Specifications are close to 2000 Nos. including Standard Specification, Engineering Standards, Procedures, and Work Instructions & Design Guides.
- Internationally Adopted software packages and in house developed packages, Integrated across a digital management system for total e- working.
- Bought Out Softwares for 3 D Plant Modeling system, for Piping Stress Analysis, for Iso-Generation & BOM, For Isometric Sketches for 3D system, for Auto Plant Isometrics, Piping Layout routing, Flow Analysis of Pipe & Duct Network, Analysis & Design of Submarine Pipelines.

### **Engineering Software:**

- ANSYS
- ALLPILE
- ABAQUS
- ASPEN SOFTWARE SUITE
- AUTOCAD
- BUILDING DESIGN SUITE
- CAESAR II
- CALPUFF
- CHVAC
- CITRIX
- COREL DRAW
- CYME
- DESIGNII
- DIPS
- ETAP
- EXAMINE
- FE PIPE
- FEFLOW
- FLARENET/TLNET/TGNET
- FLUENT
- FRNC-5PC
- GATE CYCLE
- GEO PACK. PROF.
- GRLWEAP
- GTXRASTER CAD

- INSTRUCALC
- ISC-AERMOD
- LIBSYS
- MATLAB
- MICROSTATION
- NISA
- NAVIS WORK REVIEW
- OLGA -PVTSIM
- OMNIPAGE
- PDMS
- PDS
- PLAXIS 2D
- PERT MASTER
- PHAPRO8
- PHASE 2
- PHAST
- PHAWORKS
- PIPENET
- PVSYST
- PVLITE
- DNV-OS-F101
- ROCKWORKS
- AFT-FATHOM
- ETABS
- RCDC

- SACS
- SAP2000
- PHAST RISC-PHAST
- SLIDE
- SP3D
- SMART PLANT P & ID
- SPEIL/SPIL
- SPI-INTOOLS
- STAAD FOUNDATION
- STAAD PRO
- SURPAC
- TANK
- TEKLA STRUCTURE
- TILO SOFTWARE
- UDEC
- UNWEDGE
- VISUAL MODFLOW
- WEIBULL++8-BLOCKSIM 8
- PIMS-ASPENONE
- PIPE LINE STUDIO
- PIPENET
- PRIMAVERA
- PROVISION
- PROTREAT
- PV ELITE

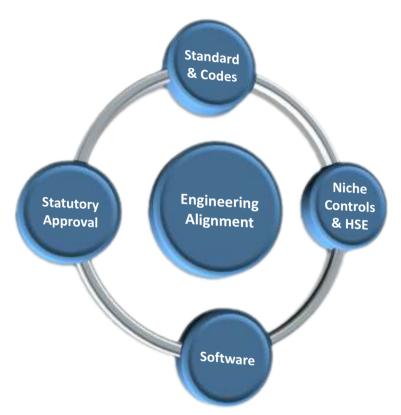
### **Engineering Capabilities & HSE:**

Our Engineering capabilities and prowess continues to drive our "on schedule "and "within budget "project deliveries. Some of our solutions become industry standards. Adaptability, Value Engineering and Construction friendly designs are the key to our engineering capabilities. Innovation is at the core of what we do. On any given project in any location, our engineers encounter some of the most complex and challenging problems. By applying our ingenuity and creativity, we innovate to find solutions.

Our teams perform complex designs with the help of latest state of the art software. A huge databank of structured engineering data / information is our backbone and helps in providing fast – track engineering solutions, with focus on schedules, efficiency, lower costs and quality. HSE is central to our design and engineering capabilities.

At project sites, our competent and experienced field engineering teams take command to provide onsite engineering solutions for ensuring smooth Project completion.

Our all around engineering strength has catapulted us to emerge as one of the premiere total solutions and EPC Company in South Asia.



### "Strengths"

- Safety Audits & HSE in Design
- Safety Reviews, HAZOP, HAZID, PLOT PLAN, LAYOUTS, SIL
- Constructability Review & twin around
- Field Engineering Cell for Construction report
- Construction Driven Engineering Interface

### **CORPORATE OFFICE**

Engineers India Bhawan 1, Bhikaiji Cama Place, R K Puram, New Delhi-110 066 Tel.: +91-11-26762121, Fax: +91-11- 26178210, 26194715 E-mail: eil.mktg@eil.co.in

EIL Gurgaon Office R&D Complex, Sector-16 (on NH-8), Gurgaon, Haryana-122001 Tel.: +91-124-3803602, Fax: +91-124-3802901 E-mail: eil.mktg@eil.co.in

### **Branch Office**

Great Eastern Chambers, 5th Floor, Plot No. 28
Sector-11, Belapur C.B.D., Navi Mumbai – 400 614
Tel.: +91-22-27599301, 27563069
Fax: +91-22-27572011, 27563094
E-mail: eil.bo@eil.co.in

### **Regional Offices**

4th & 5th Floor, Meghdhanush Complex, Race Course Road Near Transpek Circle, Vadodara — 390 015 Tel.: +91-265-2340326, 2340368, Fax: +91-265-2340328 E-mail: eil.rov@eil.co.in

Plot No. F-9, SIPCOT IT Park, Siruseri, Chennai - 603 103 Tel.: +91-44-27469401-9402 E-mail: eil.roc@eil.co.in

### **OVERSEAS OFFICES**

Engineers India Limited, 487, Great West Road Middlesex, London, TW5 OBS, UK Tel.: +44-208-5705530, Fax: +44-208-5704350 E-mail: eillondon@btconnect.com

Plot No.C-53, 17th Floor, Business Avenue Tower Salam Street, P.O.Box 126592, Abu Dhabi, U.A.E Tel.: +971-26740101, Fax: +971-26740707 E-mail: cooeilad@eiluae.ae

Engineers India Limited Room No. 1632, 16th Floor, Asian Biz Centre Orient Century Palza, 345 Xian Xia Road Shanghai - 200 336, China Tel.: +86-21-22157403/05, 62292296 E-mail: eilshanghai@eil.co.in

Engineers India Limited C/o Milan Apartment Rental Apartment 112, Piazza Luigi di Savoia 28 Milan - 20124, Italy Tel.: 0039-0236533017

Mobile No.: (+39) 3384678867, 3895323116 E-mail: eilmilan2012@gmail.com

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### **ENGINEERS INDIA LIMITED**

(A Govt. of India Undertaking)

Website: www.engineersindia.com